E5EC/E5AC (48 × 96 mm/96 × 96 mm)

Large White PV Display That's Easier to Read. Easy to Use, from Model Selection to **Setup and Operation.**

A Complete Range of I/O Capacities, Functions, and Performance. **Handles More Applications.**

- A white LCD PV display with a height of approx. 18 mm for the E5EC and 25 mm for the E5AC improves visibility.
- Tool ports are provided both on the top panel and the front panel. Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).
- High-speed sampling at 50 ms.
- Models are available with up to 4 auxiliary outputs, up to 6 event inputs, a transfer output, and a remote SP input to cover a wide range of applications.
- Short body with depth of only 60 mm.
- Easy connections to a PLC with programless communications. Use component communications to link Temperature Controllers to each other.
- The new position-proportional control models allow you to control valves as well.

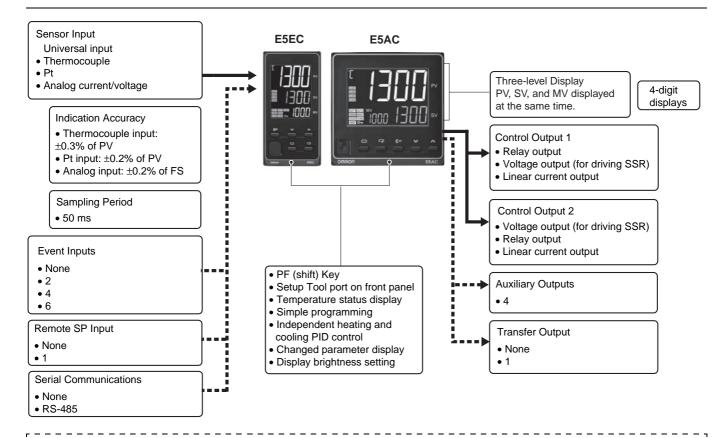


Refer to your OMRON website for the most recent information on applicable safety standards.



Refer to Safety Precautions on page 50.

Main I/O Functions



This datasheet is provided as a guideline for selecting products.

Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.

E5□C Digital Temperature Controllers User's Manual (Cat. No. H174)

E5 C Digital Temperature Controllers Communications Manual (Cat. No. H175)

Model Number Legend and Standard Models

Model Number Legend						
E5EC-□□	□ □ □ -□□□ (Example: E5EC-RX4A5M-000)					
1	2 3 4 5 6					
E5AC-□□	□ □ □ -□□ (Example: E5AC-RX4A5M-000)					
1	(2) (3) (4) (5) (6)					

	(i)	2	3	4	5	6					
Model			No. of auxil- iary out- puts	Power supply voltage	Terminal type	Input type	Options	Meaning				
E5EC									48 × 9	96 mm		
E5AC									96 × 9	96 mm		
								Co	ntrol output 1		Control	output 2
	RX								Relay output		No	one
	QX							V (fo	oltage output or driving SSR)		No	one
*2	CX							Line	ar current output	İ	No	ne
	QQ								oltage output or driving SSR)			e output ng SSR)
	QR								oltage output or driving SSR)		Relay	output
	RR							ı	Relay output		Relay	output
*2	СС							Line	ar current output	i		irrent out- ut
*2	CQ							Line	ar current output	t		e output ng SSR)
	PR							Position-pr	oportional relay	output		roportion- output
	*3		4						utputs 1 and 2 w outputs 3 and 4 v			
				Α					100 to 2	240 VAC		
				D					24 VA	AC/DC		
	Contr	ol outputs 1	and 2		5				Screw termina	als (with o	cover)	
	For RX,					М			Univers	al input		
	QX, QQ, QR, RR, or CQ	For CX or CC	For PR					HB alarm and HS alarm	Communications	Event inputs	Remote SP Input	Transfer output
	Selectable	Selectable	Selectable				000					
Option		Selectable	Selectable				004		RS-485	2		
selection conditions *1		Selectable					005			4		
	Selectable						009	2 (for 3-phase heaters)	RS-485	2		
	Selectable						010	1		4		
	Selectable						011	1		6	Provided.	Provided.
		Selectable					013			6	Provided.	Provided.
		Selectable	Selectable				014		RS-485	4	Provided.	Provided.

^{*1.} The options that can be selected depend on the type of control output.
*2. The control output cannot be used as a transfer output.

Heating and Cooling Control I Using Heating and Cooling Control

(1) Control Output Assignment

If there is no control output 2, an auxiliary output is used as the cooling control output.

If there is a control output 2, the two control outputs are used for heating and cooling.

(It does not matter which output is used for heating and which output is used for cooling.)

② Control

If PID control is used, you can set PID control separately for heating and cooling.

This allows you to handle control systems with different heating and cooling response characteristics.

^{*3.} A model with four auxiliary outputs must be selected.

Optional Products (Order Separately)

USB-Serial Conversion Cable

Model	
E58-CIFQ2	

Communications Conversion Cable

Model	
E58-CIFQ2-E	

Note: Always use this product together with the E58-CIFQ2.

This Cable is used to connect to the front-panel Setup Tool port.

Terminal Covers

Model				
E53-COV24				

Waterproof Packing

Applicable Controller	Model
E5EC	Y92S-P9
E5AC	Y92S-P10

Note: This Waterproof Packing is provided with the Digital Temperature Controller.

Waterproof Cover

Applicable Controller	Model
E5EC	Y92A-49N
E5AC	Y92A-96N

Front Port Cover

Model
Y92S-P7

Note: This Front Port Cover is provided with the Digital Temperature Controller.

Mounting Adapter

Model
Y92F-51

Note: This Mounting Adapter is provided with the Digital Temperature Controller.

Current Transformers (CTs)

Hole diameter	Model
5.8 mm	E54-CT1
12.0 mm	E54-CT3

CX-Thermo Support Software

Model	
EST2-2C-MV4	

Note: CX-Thermo version 4.5 or higher is required for the E5EC. For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

Specifications

Ratings

Power supply voltage			A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC			
Operating voltage range			85% to 110% of rated supply voltage			
E5EC		E5EC	Models with option selection of 000:6.6 VA max. at 100 to 240 VAC, and 4.1 VA max. at 24 VAC or 2.3 W max. at 24 VDC All other models: 8.3 VA max. at 100 to 240 VAC, and 5.5 VA max. at 24 VAC or 3.2 W max. at 24 VDC			
Power consi	Power consumption E5AC		Models with option selection of 000:7.0 VA max. at 100 to 240 VAC, and 4.2 VA max. at 24 VAC or 2.4 W max. at 24 VDC All other models: 9.0 VA max. at 100 to 240 VAC, and 5.6 VA max. at 24 VAC or 3.4 W max. at 24 VDC			
Sensor input			Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V			
Input impeda	ance		Current input: 150 Ω max., Voltage input: 1 M Ω min. (Use a 1:1 connection when connecting the ES2-HB/THB.)			
Control meti	hod		ON/OFF or 2-PID control (with autotuning)			
	Relay output		SPST-NO, 250 VAC, 5 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA			
Control output	Voltage output (for driving SSR	-	Output voltage: 12 VDC \pm 20% (PNP), max. load current: 40 mA, with short-circuit protection circuit (The maximum load current is 21 mA for models with two control outputs.)			
	Linear current	output	4 to 20 mA DC/0 to 20 mA DC, load: 500 Ω max., resolution: approx. 10,000			
Auxiliary	Number of outp	outs	4			
output Output specification		ations	SPST-NO. relay outputs, 250 VAC, Models with 4 outputs: 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V			
	Number of inputs		2, 4 or 6 (depends on model)			
Event innut			Contact input: ON: 1 k Ω max., OFF: 100 k Ω min.			
Event input	External contact specifications	ct input	Non-contact input: ON: Residual voltage: 1.5 V max., OFF: Leakage current: 0.1 mA max.			
	specifications		Current flow: Approx. 7 mA per contact			
T	Number of outputs		1 (only on models with a transfer output)			
Transfer output	Output specific	ations	Current output: 4 to 20 mA DC, Load: $500~\Omega$ max., Resolution: Approx. $10,000$ Linear voltage output: 1 to 5 VDC, load: $1~\kappa\Omega$ max, Resolution: Approx. $10,000$			
Remote SP input			Current input: 4 to 20 mA DC or 0 to 20 mA DC (input impedance: 150 Ω max.) Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V (input impedance: 1 M Ω min.)			
Potentiomet	er input		100 Ω to 10 kΩ			
Setting meth	nod		Digital setting using front panel keys			
Indication method			11-segment digital display and individual indicators Character height: E5EC: PV: 18.0 mm, SV: 11.0 mm, MV: 7.8 mm E5AC: PV: 25.0 mm, SV: 15.0 mm, MV: 9.5 mm Three displays Contents: PV/SV/MV, PV/SV/Multi-SP, or PV/SV/Remaining soak time Numbers of digits: 4 digits each for PM, SV, and MV displays			
Multi SP			Up to eight set points (SP0 to SP7) can be saved and selected using event inputs, key operations, or serial communications.			
Bank switching			None			
Other functions			Manual output, heating/cooling control, loop burnout alarm, SP ramp, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, self tuning, robust tuning, PV input shift, run/stop, protection functions, extraction of square root, MV change rate limit, simple calculations, temperature status display, simple programming, moving average of input value, and display brightness setting			
Ambient operating temperature		ure	-10 to 55°C (with no condensation or icing), for 3-year warranty: -10 to 50°C (with no condensation or icing)			
Ambient operating humidity			25% to 85%			
Storage temperature						

E5EC/E5AC

Input Ranges

●Thermocouple/Platinum Resistance Thermometer (Universal inputs)

Input	type	Platinum resistance thermometer					Thermocouple										Infrared temperature sensor									
Nar	ne		Pt100)	JPt	100	ı	K	,	J		Т	Е	L	_	U	N	R	S	В	W	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
Temperature range (°C)	2300 1800 1700 1600 1500 1400 1300 1200 1100 1000 800 700 600 500 400 300 200 100	850	500.0	100.0	500.0	100.0	1300	500.0	850	400.0	400	400.0	600	850	400	400.0	1300	1700	1700	1800	2300	1300	90	120	165	260
	-100	-		0.0		0.0	H	-20.0	-100	-20.0				-100		-		0	0		0	0	0	0	0	0
	-200	-200	-199.9		-199.9		-200	-20.0	-100	-20.0	-200	-199.9	-200	-100	-200	-199.9	-200									-
Setti ran		0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-1995, IEC 60584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

W: W5Re/W26Re, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989 Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

Analog input

Input type	Cur	rent	Voltage				
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V		
Setting range	-1999 to 99	ne following (199, -199.9 to 19.99 or -1.99	999.9,	caling:			
Setting number	25	26	27	28	29		

Alarm type

Each alarm can be independently set to one of the following 19 alarm types. The default is 2: Upper limit. (see note.)

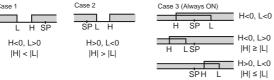
Auxiliary outputs are allocated for alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed. To use alarm 1, set the output assignment to alarm 1.

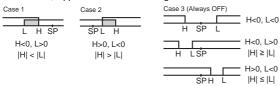
		Alarm outpu					
Set value	Alarm type	When alarm value X is positive	When alarm value X is negative	Description of function			
0	Alarm function OFF	Outpu	t OFF	No alarm			
1	Upper- and lower-limit *1	ON OFF SP PV	*2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.			
2 (default)	Upper-limit	ON X PV	ON X - PV	Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.			
3	Lower-limit	ON X PV	$ \begin{array}{c c} \text{ON} & \longrightarrow & X & \longleftarrow \\ \text{OFF} & & & \text{SP} & & \text{PV} \end{array} $	Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.			
4	Upper- and lower-limit range *1	ON OFF SP PV	*3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.			
5	Upper- and lower-limit with standby sequence *1	*5 OFF SP PV	*4	A standby sequence is added to the upper- and lower-limit alarm (1). *6			
6	Upper-limit with standby sequence	ON X PV	ON OFF SP PV	A standby sequence is added to the upper-limit alarm (2). *6			
7	Lower-limit with standby sequence	ON X PV	ON OFF SP PV	A standby sequence is added to the lower-limit alarm (3). *6			
8	Absolute-value upper-limit	ON OFF 0 PV	ON OFF 0 PV	The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.			
9	Absolute-value lower-limit	ON OFF 0 PV	ON OFF PV	The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.			
10	Absolute-value upper-limit with standby sequence	ON OFF O	ON OFF OPV	A standby sequence is added to the absolute-value upper- limit alarm (8). *6			
11	Absolute-value lower-limit with standby sequence	ON ←X→ PV 0	ON OFF OPV	A standby sequence is added to the absolute-value lower-limit alarm (9). *6			
12	LBA (alarm 1 type only)	-	-	*7			
13	PV change rate alarm			*8			
14	SP absolute-value upper-limit alarm	ON OFF 0 SP	ON OFF 0 SP	This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).			
15	SP absolute-value lower-limit alarm	ON OFF 0 SP	ON OFF SP	This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).			
		Standard Control	Standard Control				
40	MV absolute-value	ON OFF 0 MV	ON OFF 0 MV	This alarm type turns ON the alarm when the manipulated			
16	upper-limit alarm *9	Heating/Cooling Control (Heating MV)	Heating/Cooling Control (Heating MV)	variable (MV) is higher than the alarm value (X).			
		ON OFF 0	Always ON				
		Standard Control	Standard Control				
	***	ON ←X→ OFF 0 MV	ON OFF				
17	MV absolute-value lower-limit alarm *9	Heating/Cooling Control (Cooling MV)	Heating/Cooling Control (Cooling MV)	This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X).			
		ON ←X→ MV	Always ON				
18	RSP absolute-value upper-limit alarm *10	ON OFF 0 RSP	ON ←X→ RSP	This alarm type turns ON the alarm when the remote SP (RSP) is higher than the alarm value (X).			
19	RSP absolute-value lower-limit alarm *10	ON OFF 0 RSP	ON OFF	This alarm type turns ON the alarm when the remote SP (RSP) is lower than the alarm value (X).			

E5EC/E5AC

- With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H." Set value: 1, Upper- and lower-limit alarm



*3. Set value: 4, Upper- and lower-limit range



- *4. Set value: 5, Upper- and lower-limit with standby sequence
 - For Upper- and Lower-Limit Alarm Described Above *2
 - Case 1 and 2 Always OFF when the upper-limit and lower-limit hysteresis overlaps.
 - Case 3: <u>Always OFF</u>
- *5. Set value: 5, Upper- and lower-limit with standby sequence Always OFF when the upper-limit and lower-limit hysteresis overlaps.
- Refer to the E5 C Digital Temperature Controllers User's Manual (Cat. No.
- H174) for information on the operation of the standby sequence.
- Refer to the E5\(\subseteq\)C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the PV change rate alarm. This setting cannot be used with a position-proportional model.
- Refer to the E5 C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the PV change rate alarm.
- When heating/cooling control is performed, the MV absolute upper limit alarm functions only for the heating operation and the MV absolute lower
- limit alarm functions only for the cooling operation.
 *10. This value is displayed only when a remote SP input is used. It functions in both Local SP Mode and Remote SP Mode.

Characteristics

Characti	eristics						
Indication accuracy (at the ambient temperature of 23°C)		ture of	Thermocouple: $(\pm 0.3\%$ of PV or $\pm 1^{\circ}$ C, whichever is greater) ± 1 digit max. *1 Platinum resistance thermometer: $(\pm 0.2\%$ of PV or $\pm 0.8^{\circ}$ C, whichever is greater) ± 1 digit Analog input: $\pm 0.2\%$ FS ± 1 digit max. CT input: $\pm 5\%$ FS ± 1 digit max. Potentiometer input: $\pm 5\%$ FS ± 1 digit max.				
Transfer out	tput accurac	v	±0.3% FS max.				
Remote SP	•	,	±0.2% FS ±1 digit max.				
	temperature	e *2	Thermocouple input (R, S, B, W, PL II): (±1% of PV or ±10°C, whichever is greater) ±1 digit max. Other thermocouple input: (±1% of PV or ±4°C, whichever is greater) ±1 digit max. *3				
Influence of	voltage *2		Platinum resistance thermometer: (±1% of PV or ±2°C, whichever is greater) ±1 digit max. Analog input: ±1%FS ±1 digit max. CT input: ±5% FS ±1 digit max. Remote SP input: ±1% FS ±1 digit max.				
Input sampl	ing period		50ms				
Hysteresis			Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.01% to 99.99% FS (in units of 0.01% FS)				
Proportiona	l band (P)		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)				
Integral time	e (I)		Standard, heating/cooling, or Position-proportional (Close): 0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) Position-proportional (Floating): 1 to 9999 s (in units of 1 s), 0.1 to 999.9 s (in units of 0.1 s)*4				
Derivative ti	ime (D)		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
	l band (P) fo	r cooling	Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)				
Integral time	e (I) for cooli	na	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
	me (D) for co		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
Control peri	• •	Johns	0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)				
Manual rese			0.0 to 100.0% (in units of 0.1%)				
Alarm settin			-1999 to 9999 (decimal point position depends on input type)				
Influence of		re resis-	Thermocouple: 0.1° C/ Ω max. (100Ω max.)				
tance	Signal Sour	00 10010	Platinum resistance thermometer: $0.1^{\circ}C/\Omega$ max. (10 Ω max.)				
Insulation re	esistance		20 MΩ min. (at 500 VDC)				
Dielectric st	rength		2,300 VAC, 50/60 Hz for 1 min between terminals of different charge				
	Malfunction	n	10 to 55 Hz, 20 m/s ² for 10 min each in X, Y, and Z directions				
Vibration	Resistance	<u> </u>	10 to 55 Hz, 20 m/s ² for 2 hrs each in X, Y, and Z directions				
	Malfunction	n	100 m/s ² , 3 times each in X, Y, and Z directions				
Shock	Resistance	<u> </u>	300 m/s ² , 3 times each in X, Y, and Z directions				
		E5EC	Controller: Approx. 210 g, Mounting Brackets: Approx. 4 g × 2				
Weight		E5AC	Controller: Approx. 250 g, Mounting Brackets: Approx. 4 g × 2				
Degree of pr	rotection		Front panel: IP66, Rear case: IP20, Terminals: IP00				
Memory pro			Non-volatile memory (number of writes: 1,000,000 times)				
Setup Tool			CX-Thermo version 4.5 or higher				
			E5EC/E5AC top panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect to a USB port on the computer.*5				
Setup Tool port			E5EC/E5AC front panel: An E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Conversion Cable are used together to connect to a USB port on the computer.*5				
Standards	Approved s	standards	UL 61010-1, CSA C22.2 No. 611010-1 (evaluated by UL), Korean Radio Waves Act (Act 10564)				
Conformed standards		standards	EN 61010-1 (IEC 61010-1): Pollution level 2, overcurrent category II, Lloyd's standards *6				
EMC			EMI EN61326 Radiated Interference Electromagnetic Field Strength: EN 55011 Group 1, class A Noise Terminal Voltage: EN 55011 Group 1, class A EMS: EN 61326 ESD Immunity: EN 61000-4-2 Electromagnetic Field Immunity: EN 61000-4-3 Burst Noise Immunity: EN 61000-4-4 Conducted Disturbance Immunity: EN 61000-4-6 Surge Immunity: EN 61000-4-5 Voltage Dip/Interrupting Immunity: EN 61000-4-11				
*1 The indicat	ion goourge: of	K thormosour	Voltage Dip/Interrupting Immunity: EN 61000-4-11				

The indication accuracy of K thermocouples in the -200 to 1300°C range, T and N thermocouples at a temperature of -100°C max., and U and L thermocouples at any temperatures is ±2°C ±1 digit max. The indication accuracy of the B thermocouple at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is ±3°C max. The indication accuracy of the R and S thermocouples at a temperature of 200°C max. is ±3°C ±1 digit max. The indication accuracy of W thermocouples is (±0.3% of PV or ±3°C, whichever is greater) ±1 digit max. The indication accuracy of PV or ±3°C, whichever is greater) ±1 digit max. Ambient temperature: -10°C to 23°C to 55°C, Voltage range: -15% to 10% of rated voltage K thermocouple at -100°C max.: ±10°C max.

The unit is determined by the setting of the Integral/Derivative Time Unit parameter.

External communications (RS-485) and USB-serial conversion cable communications can be used at the same time.

Refer to information on maritime standards in *Shipping Standards* on page 52 for compliance with Lloyd's Standards.

USB-Serial Conversion Cable

Applicable OS	Windows 2000, XP, Vista, or 7
Applicable software	CX-Thermo version 4.5 or higher
Applicable models	E5□C Series and E5CB Series
USB interface standard	Conforms to USB Specification 2.0.
DTE speed	38,400 bps
Connector specifications	Computer: USB (type A plug) Digital Temperature Controller: Special serial connector
Power supply	Bus power (Supplied from USB host controller.)*
Power supply voltage	5 VDC
Current consumption	450 mA max.
Output voltage	4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Output current	250 mA max. (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Ambient operating temperature	0 to 55°C (with no condensation or icing)
Ambient operating humidity	10% to 80%
Storage temperature	-20 to 60°C (with no condensation or icing)
Storage humidity	10% to 80%
Altitude	2,000 m max.
Weight	Approx. 120 g

Windows is a registered trademark of Microsoft Corporation in the United States and or other countries.

Use a high-power port for the USB port.

Note: A driver must be installed on the computer. Refer to the Instruction Manual included with the Cable for the installation procedure.

Communications Specifications

Transmission line connection method	RS-485: Multidrop
Communications	RS-485 (two-wire, half duplex)
Synchronization method	Start-stop synchronization
Protocol	CompoWay/F, or Modbus
Baud rate	19200, 38400, or 57600 bps
Transmission code	ASCII
Data bit length*	7 or 8 bits
Stop bit length*	1 or 2 bits
Error detection	Vertical parity (none, even, odd) Block check character (BCC) with CompoWay/F or CRC-16 Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communications buffer	217 bytes
Communications response wait time	0 to 99 ms Default: 20 ms

The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

Communications Functions

Programless communications*	You can use the memory in the PLC to read and write E5□C parameters, start and stop operation, etc. The E5□C automatically performs communications with PLCs. No communications programming is required. Number of connected Temperature Controllers: 32 max. Applicable PLCs OMRON PLCs SYSMAC CS Series, CJ Series, or CP Series Mitsubishi Electric PLCs MELSEC O Series or L Series

Communications	When Digital Temperature Controllers are connected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Number of connected Digital Temperature Controllers: 32 max. (including master)
between components*	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)

MELSEC is a registered trademark of Mitsubishi Electric Corporation. * A Temperature Controller with version 1.1 or higher is required.

Current Transformer (Order Separately) Ratings

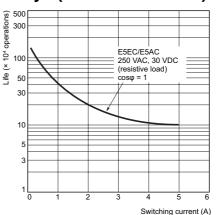
Dielectric strength	1,000 VAC for 1 min
Vibration resistance	50 Hz, 98 m/s ²
Weight	E54-CT1: Approx. 11.5 g, E54-CT3: Approx. 50 g
Accessories (E54-CT3 only)	Armatures (2) Plugs (2)

Heater Burnout Alarms and SSR Failure Alarms

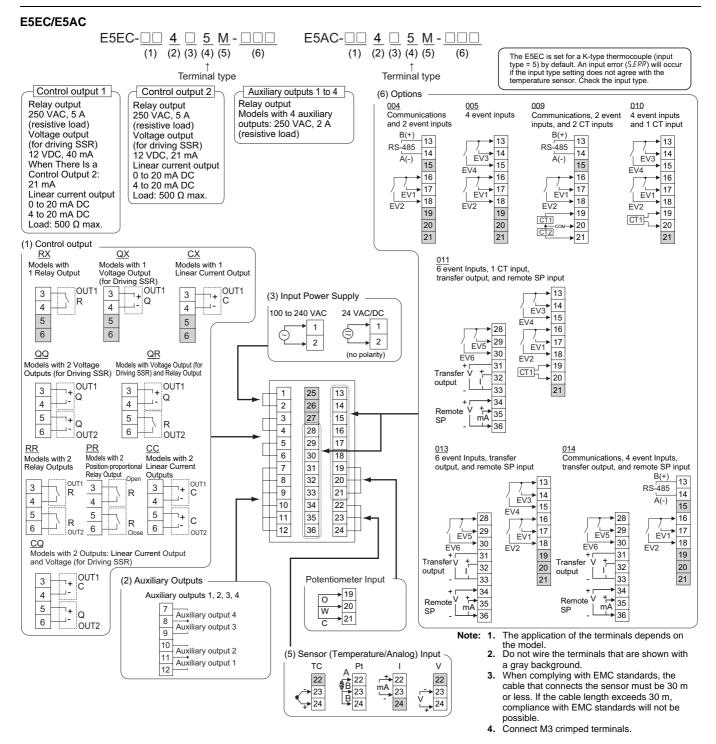
CT input (for heater current detection)	Models with detection for singlephase heaters: One input Models with detection for singlephase or three-phase heaters: Two inputs
Maximum heater current	50 A AC
Input current indication accuracy	±5% FS ±1 digit max.
Heater burnout alarm setting range *1	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms *3
SSR failure alarm setting range *2	0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms *4

- *1. For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).
- *2. For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).
- *3. The value is 30 ms for a control period of 0.1 s or 0.2 s. *4. The value is 35 ms for a control period of 0.1 s or 0.2 s.

Electrical Life Expectancy Curve for Relays (Reference Values)

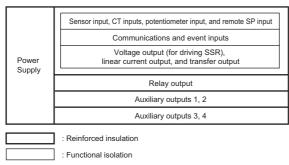


External Connections



Isolation/Insulation Block Diagrams

Models with 4 Auxiliary Outputs

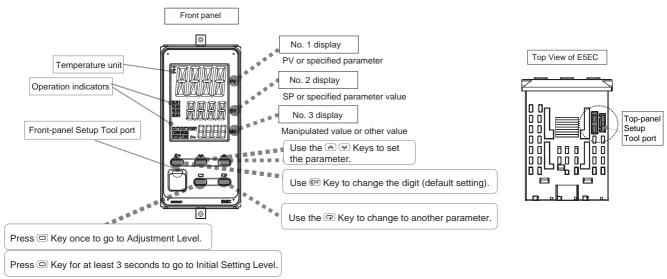


Note: Auxiliary outputs 1 to 2 and 3 to 4 are not insulated.

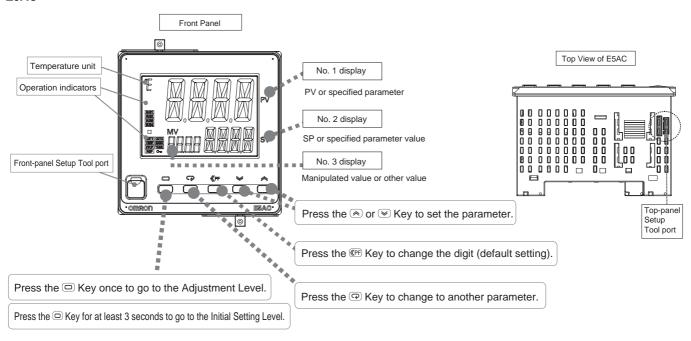
E5EC/E5AC

Nomenclature

E5EC



E5AC

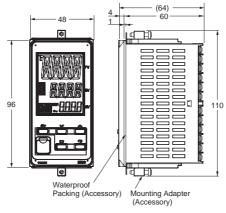


Dimensions (Unit: mm)

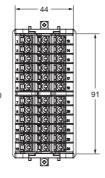
Controllers

E5EC





92+0.8

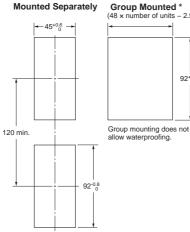


The Setup Tool port is on the top of the Temperature Controller.
It is used to connect the Temperature Con-

troller to the computer to use the Setup Tool.
The E58-CIFQ2 USB-Serial Conversion Cable is required to make the connection. Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.

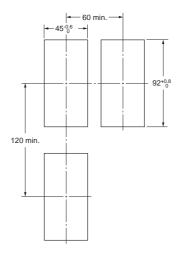
Note: Do not leave the USB-Serial Conversion Cable connected when you use the Temperature Controller.

Mounted Separately



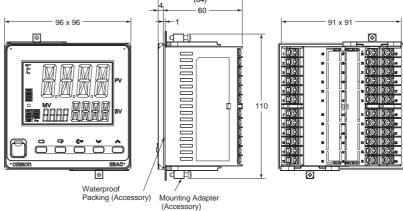
- Recommended panel thickness is 1 to 8 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.
- To attach the USB-Serial Conversion Cable to the control panel, use a panel thickness of 1 to 2.5 mm.

Selections for Control Outputs 1 and 2: QQ, QR, RR, CC, PR, or CQ If you also specify 011, 013, or 014 for the option selection and use group mounting, the ambient temperature must be 45°C or less. If the ambient temperature is 55°C, maintain the following mounting spaces between Controllers.



E5AC





The Setup Tool port is on the top of the Temperature Controller. It is used to connect the Temperature Controller to the computer to use the Setup Tool. The E58-CIFQ2 USB-Serial Conversion Cable is required to make the connection.

Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.

Note: Do not leave the USB-Serial Conversion Cable connected when you use the Temperature Controller.

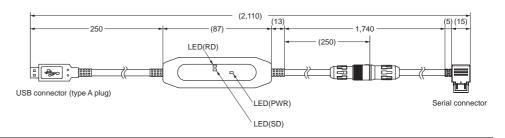
Mounted Separately Group Mounted * $(96 \times \text{number of units} - 3.5)^{+1.0}$ 92+0.8 Group mounting does not allow waterproofing. 120 min

- Recommended panel thickness is 1 to 8 mm.
- \bullet Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.
- To attach the USB-Serial Conversion Cable to the control panel, use a panel thickness of 1 to 2.5 mm.

Accessories (Order Separately)

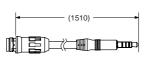
● USB-Serial Conversion Cable E58-CIFQ2



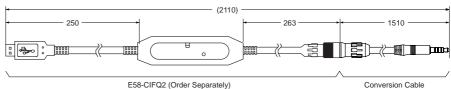


● Conversion Cable E58-CIFQ2-E

Conversion Cable



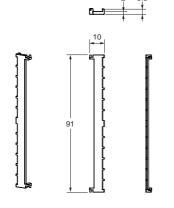
Connecting to the E58-CIFQ2 USB-Serial Conversion Cable



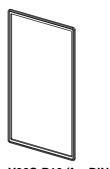
Note: Always use this product together with the E58-CIFQ2.

Terminal Covers

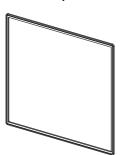
E53-COV24 (Three Covers provided.)



■ Waterproof Packing Y92S-P9 (for DIN 48 × 96)



Y92S-P10 (for DIN 96 × 96)



The Waterproof Packing is provided with the Temperature Controller

The degree of protection when the Waterproof Packing is used is IP66.

Also, keep the Port Cover on the front-panel Setup Tool port of the E5EC/E5AC securely closed.

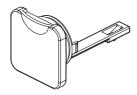
To maintain an IP66 degree of protection, the Waterproof Packing and the Port Cover for the front-panel Setup Tool port must be periodically replaced because they may deteriorate, shrink, or harden depending on the operating environment. The replacement period will vary with the operating

environment.

Check the required period in the actual application. Use 3 years or sooner as a guideline.

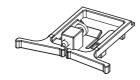
If a waterproof structure is not required, then the Waterproof Packing does not need to be installed.

Setup Tool Port Cover for top panel Y92S-P7



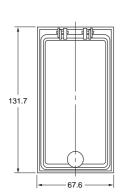
Order this Port Cover separately if the Port Cover on the front-panel Setup Tool port is lost or damaged. The Waterproof Packing must be periodically replaced because it may deteriorate, shrink, or harden depending on the operating environment.

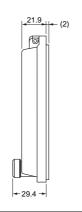
■ Mounting Adapter Y92F-51 (for DIN 48 × 96)



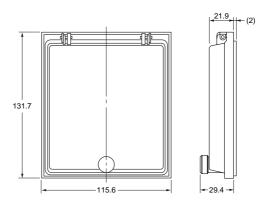
One pair is provided with the Controller.
Order this Adapter separately if it becomes lost or damaged.

Watertight Cover Y92A-49N (48 × 96)





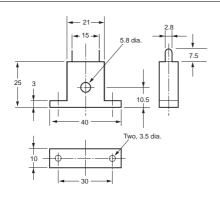
Watertight Cover Y92A-96N (96 × 96)



Current Transformers

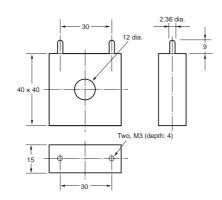
E54-CT1





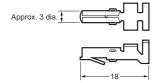
E54-CT3



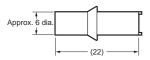


E54-CT3 Accessories

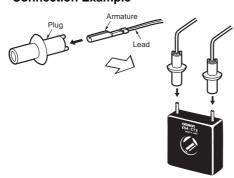
Armature



• Plug

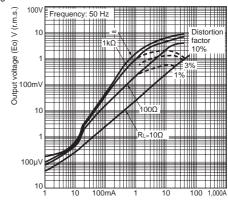


Connection Example



Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) **E54-CT1**

Maximum continuous heater current: 50 A (50/60 Hz) Number of windings: 400±2 Winding resistance: 18±2 Ω

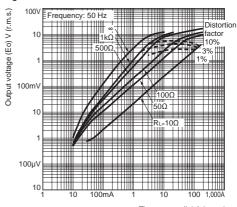


Thru-current (Io) A (r.m.s.)

Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT3

Maximum continuous heater current: 120 A (50/60 Hz) (Maximum continuous heater current for an OMRON Digital Temperature Controller is 50 A.)

Number of windings: 400±2 Winding resistance: 8±0.8 Ω



Thru-current (Io) A (r.m.s.)